

# Selection: Semi-hermetic Reciprocating Compressors

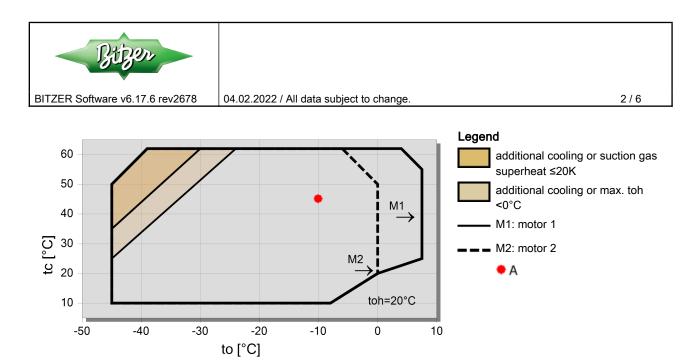
#### Input Values

Compressor model Mode		4EES-6Y Refrigeration and Air conditioning	Suction gas tempera Operating mode	ature	20,00 °C Auto
Refrigerant Reference temperature Liq. subc. (in condenser) <b>Result</b>		R404A Dew point temp. 0 K	Power supply Capacity control Useful superheat		400V-3-50Hz 100% 100%
Q [W] Qu* [W] P [kW] I [A] Qc [W]	Cooling capacity Evaporator capacity Power input Current Condenser capacity		COP [ - ] m [kg/h] Op. th [°C]	COP/EER Mass flow Operating mode Discharge gas temp.	w/o cooling

tc	to	0°C	-5°C	-10°C	-15°C	-20°C	-25°C	-30°C	-35°C
30°C	Q [W]	21984	18164	14878	12063	9663	7632	5927	4509
	Qu* [W]	21984	18164	14878	12063	9663	7632	5927	4509
	P [kW]	4,65	4,51	4,30	4,04	3,72	3,38	3,00	2,62
	I [A]	8,41	8,22	7,95	7,60	7,20	6,77	6,35	5,95
	Qc [W]	26629	22675	19183	16101	13388	11007	8928	7125
	COP [ - ]	4,73	4,03	3,46	2,99	2,59	2,26	1,97	1,72
	m [kg/h]	559	456	370	298	237	185,8	143,6	108,8
	Op.	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
	th [°C]	61,6	68,2	75,3	82,8	90,9	99,8	109,5	120,4
40°C	Q [W]	18646	15392	12586	10177	8121	6379	4917	3702
	Qu* [W]	18646	15392	12586	10177	8121	6379	4917	3702
	P [kW]	5,52	5,24	4,90	4,51	4,08	3,63	3,17	2,71
	I [A]	9,64	9,24	8,76	8,22	7,66	7,09	6,54	6,04
	Qc [W]	24163	20630	17484	14687	12205	10013	8087	6407
	COP [ - ]	3,38	2,94	2,57	2,26	1,99	1,76	1,55	1,37
	m [kg/h]	535	436	352	282	223	174,4	133,6	100,2
	Op.	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
	th [°C]	72,9	79,7	86,9	94,6	102,8	111,8	121,7	132,8
50°C	Q [W] Qu* [W]	15173 15173	12509 12509	10203 10203	8218 8218	6520 6520	5081 5081	3872 3872	2867 2867
	P [kW]	6,22	5,81	5,35	4,85	4,32	3,78	3,23	2,69
	I [A]	10,67	10,06	9,40	8,69	7,97	7,26	6,61	6,03
	Qc [W]	21394	18319	15551	13065	10839	8857	7102	5561
	COP [ - ]	2,44	2,15	1,91	1,70	1,51	1,35	1,20	1,06
	m [kg/h]	505	410	330	263	207	160,0	121,1	89,2
	Op.	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
	th [°C]	84,5	91,4	98,7	106,5	115,0	124,2	134,4	0

-- No calculation possible (see message in single point selection) \*According to EN12900 (20°C suction gas temp., 0K liquid subcooling)

# Application Limits 100% 4EES-6



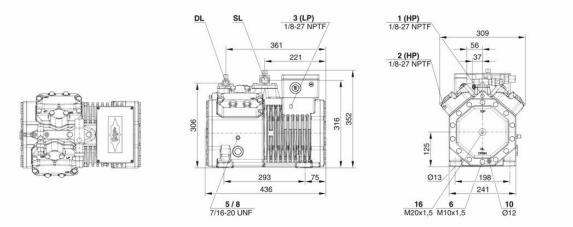


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# Technical Data: 4EES-6Y

# **Dimensions and Connections**



## **Technical Data**

Technical Data	
Displacement (1450 RPM 50Hz)	22,72 m3/h
Displacement (1750 RPM 60Hz)	27,42 m3/h
No. of cylinder x bore x stroke	4 x 46 mm x 39,3 mm
Weight	95 kg
Max. pressure (LP/HP)	19 / 32bar
Connection suction line	28 mm - 1 1/8"
Connection discharge line	16 mm - 5/8"
Oil type R134a/R407C/R404A/R507A/R407A/R407F	BSE32(Standard)   R134a tc>70°C: BSE55 (Option)
Oil type R22 (R12/R502)	B5.2 (Option)
Oil type R1234yf	BSE32 (Standard)   R1234yf tc>70°C : BSE55 (Option)
Oil type R1234ze	BSE55 (Standard)   to>15°C: BSE85K (Option)   tc>70°C:
	BSE85K (Option)
Ölfüllung R454C/R455A	BSE32 (Standard)
Motor data	
Motor version	1
Motor voltage (more on request)	380-420V Y-3-50Hz
Max operating current	13.6 A
Starting current (Rotor locked)	62.2 A
Max. Power input	7,6 kW
Extent of delivery (Standard)	
Motor protection	SE-B3(Standard), SE-B2(Option)
Enclosure class	IP66
Vibration dampers	Standard
Oil charge	2,00 dm <sup>3</sup>
Discharge shut-off valve	Standard
Suction shut-off valve	Standard
Available Options	
Discharge gas temperature sensor	Option
Capacity control	100-50% (Option)
Capacity Control - infinite	100-10% (Option)
Additional fan	Option
Crankcase heater	0120 W PTC (Option)
Oil level monitoring	OLC-K1 (Option)
Sound measurement	
Sound power level (+5°C / 50°C)	68,2 dB(A) @ 50Hz
Sound power level (-10°C / 45°C)	71,6 dB(A) @ 50Hz
Sound power level (-35°C / 40°C)	72,5 dB(A) @ 50Hz
Sound pressure level @ 1m (+5°C / 50°C)	60,2 dB(A) @ 50Hz



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Sound pressure level @ 1m (-10°C / 45°C) Sound pressure level @ 1m (-35°C / 40°C) 63,6 dB(A) @ 50Hz 64,5 dB(A) @ 50Hz



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# Semi-hermetic Reciprocating Compressors

**Motor 1 =** e.g. 4TES-12 with 12"HP", primary for air-conditioning (e.g. R22,R407C) and air-conditioning with R134a at high ambient temperatures.

**Motor 2 =** e.g. 4TES-9 with 8"HP", universal Motor for medium and low temperature application (e.g. R404A, R507A, R407A, R407F) and air-conditioning with R134a

Motor 3 = e.g. 4TES-8, for medium temperature applications and R134a

For more information concerning the application range use the "Limits" button.

## Operation modes 4VES-7 to 6FE-44 and 44JE-30 to 66FE-88 with R407F/R407A/R22

CIC = liquid injection with low temperature application, suction gas cooled motor.

### ASERCOM certified performance data

The Association of European Refrigeration Component Manufacturers has implemented a procedure of certifying performance data. The high standard of these certifications is assured by:

\* plausibility tests of the data performed by experts.

\* regular measurements at independent institutes.

These high efforts result in the fact that only a limited number of compressors can be submitted. Due to this not all BITZER compresors are certified until now. Performance data of compressors which fulfil the strict requirements may carry the label "ASERCOM certified". In this software you will find the label at the respective compressors on the right side below the field "result" or in the print out of the performance data. All certified compressors and further information are listed on the homepage of ASERCOM.

#### Condensing capacity

The condensing capacity can be calculated with or without heat rejection. This option can be set in the menu Program 
Options. The heat rejection is constantly 5% of the power consumption. The condensing capacity is to be found in the line Condensing cap. (with HR) resp. Condensing capacity.

### Data for sound emission

Data based on 50 HZ apllication (IP-units 60 Hz) and R404A if not declared. Sound pressure level: values based on free field area conditions with hemisperhical sound emission in 1 meter distance.

### General remarks regarding sound data

Listed sound data were measured under testing conditions in our laboratory. For this purpose the free-standing test sample is mounted on a solid foundation plate and the pipework is connected vibration-free to the largest extend possible. Suction and discharge lines are fixed in a flexible configuration, such that a transmission of vibrations to the environment can be largely excluded. In real installations considerable differences might be observed, compared to the measurements in the laboratory. The airborne sound emitted by the compressor can be reflected from surfaces of the system and this may increase the airborne sound level measured close to the compressor. Vibrations caused by the compressor are also transferred to the system by the compressor feet and piping depending on the damping ratio of the fixings. Thus, the vibrations can induce other components to such an extent that these components contribute to an increase in airborne sound emission. If required, the transfer of vibrations to the system can be minimized by suitable fixing and damping elements.

#### Legend of connection positions according to "Dimensions":

1 High pressure connection (HP)
2 Connection for discharge gas temperature sensor (HP) (for 4VE(S)-6Y ... 4NE(S)-20(Y) connection for CIC sensor as alternative)
3 Low pressure connection (LP)
4 CIC system: injection nozzle (LP)
4b Connection for CIC sensor
4c Connection for CIC sensor (MP / operation with liquid subcooler)
5 Oil fill plug
6 Oil drain
7 Oil filter (magnetic screw)
8 Oil return (oil separator)
8\* Oil return with NH3 and insoluble oil
9 Connection for oil and gas equalization (parallel operation)
9a Connection for gas equalization (parallel operation)



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9b Connection for oil equalization (parallel operation)

- 10 Oil heater connection
- 11 Oil pressure connection +
- 12 Oil pressure connection -
- 13 Cooling water connection
- 14 Intermediate pressure connection (MP)
- 15 Liquid injection (operation without liquid subcooler and with thermostatic expansion valve)
- 16 Connection for oil monitoring (opto-electrical oil monitoring "OLC-K1" or differential oil pressure switch "Delta-PII")
- 17 Refrigerant inlet at liquid subcooler
- 18 Referigerant outlet at liquid subcooler
- 19 Clamp space
- 20 Terminal plate
- 21 Maintenance connection for oil valve
- 22 Pressure relief valve to the atmosphere (discharge side)
- 23 Pressure relief valve to the atmosphere (suction side)
- 24 IQ MODULE
- SL Suction gas line
- DL Discharge gas line

Dimensions can show tolerances according to EN ISO 13920-B.